

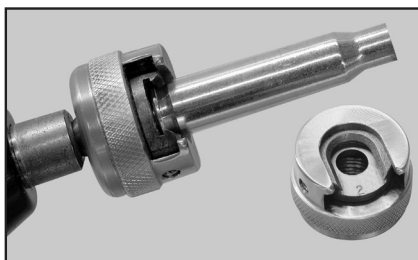


#749-003-251 Universal Neck Turning Case Holder

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Congratulations on your purchase of another fine Sinclair reloading product. Please take a few moments to read the following instructions prior to using your new Universal Neck Turning Case Holder.

This tool uses the standard Sinclair Caseholder Driver (part #749-002-109) along with Lee priming tool shellholders, which you may have purchased along with this tool.



Following the instructions below will insure that your cases run true with your screwdriver or drill. If these instructions are not followed there is a good chance that the cases will not run true to your power screwdriver or drill and will cause some excessive wobble (beyond normal power screwdriver wobble) which will not hurt anything, but will certainly be distracting.

STEP 1: Insert the desired Lee priming tool shellholder into the Sinclair Universal Case Holder from the front of the milled slot. You may need to back out the shellholder retaining screws a bit using a $\frac{5}{64}$ hex wrench. Make sure to keep the Lee caseholder oriented with its milled slot facing out of the Sinclair unit as shown in above photo.

STEP 2: Thread the driver into the caseholder unit until the head of the driver engages the Lee shellholder through the center hole. **DO NOT TIGHTEN.**

STEP 3: Insert a case into the Lee shellholder and thread the driver the remaining distance to lock the case into the unit.

STEP 4: Using a $\frac{5}{64}$ hex wrench snug down the two screws that retain the Lee shellholder.

You are now ready to neck turn under power.